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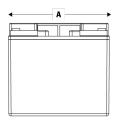


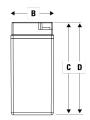
# Innovative Battery Solutions



Discover® DRY CELLTraction Industrial batteries outperform traditional Flooded, AGM, and Gel deep-cycle batteries in demanding traction and industrial applications .The batteries are designed to deliver a long runtime, high operating current and withstand deep discharge and are ideal for powering equipment that is used multiple times a day.

DRY CELLTraction Industrial batteries have been used and trusted for more than ten years by the world's largest industrial Original Equipment Manufacturers . Specific charge algorithms are available that support optimal battery performance and longevity.









#### MECHANICAL SPECIFICATIONS

Industry Reference			
Length A (in/mm)	7.1	181	
Width B (in/mm)	3	77	
Height C (in/mm)	6.6	167	
Total Height D (in/mm)	6.6	167	
Weight (lbs/kgs)	12.1	5.5	
Terminal *	M5		
Technology	DRY CELLAGM, VRLA		

NOTE 1: Dimensions have a ±2 mm (0.08 in) tolerance Weights may vary

NOTE 2: Refer to terminal guide on website for torque values

#### PERFORMANCE SPECIFICATIONS

Amp Hours (AH)					
3 HR	5 HR	20 HR			
12	14	18			

**ELECTRICAL SPECIFICATIONS** 

Voltage (V)	12	
Self-Discharge (20°C / 68°F)	2-3% per month	
Charge Temperature	Min : -10°C (14°F)   Max : 50°C (122°F)	
Discharge Temperature	Min : -40°C (-40°F)   Max : 50°C (122°F)	
Storage Temperature	12	

NOTE 3: Extra considerations must be given when designing systems for use at maximum temperatures . NOTE 4: Internal Resistance is approximate .

Minutes o	f Discharge	•		
@25A	@56A	@75A	@85A	@100A

3 HR: 1.70VPC, 5 HR: 1.75VPC, 20 HR: 1.80VPC All at 25°C/77°F













Battery life

#### **FEATURES**

#### HYDRO POLYMER

- Organic capillary separators with hydro polymer electrolytes resist dry-out and prevent thermal runaway
- Maintains performance characteristics over operational life

#### ENHANCED ALLOYS

\*Thick plates with graphite enhanced alloys deliver maximum runtime over operational life

· Carbon additives to increase duty cycle performance , charge acceptance and partial state of charge operation

#### AUTOMATED THROUGH-THE-PARTITIONWELD

- $^{\bullet}$  Improved intercell weld consistency , and less lead waste than manual welding process (key models)
- Supports higher current loads and lowers internal resistance

#### POLYPROPYLENECASE

- High heat resistance and durability (key industry models)
- High precision pressure relief valves reduce water loss and extend
- Integrated flame arrestors prevent fire and explosion

# BENEFITS

#### ENHANCED RUNTIME

- High amp hour capacity
- High operational voltage over lifetime
- Delivers 80% DoD above 1.9VPC

#### EXTENDED SERVICELIFE

- Long life superior to deep-cycle FLA / AGM / Gel batteries
- \* 550+ cycles 70% DoD (IEC 254-1 Traction Lead-Acid)
- \* 350+ cycles 100% DoD (DIN 43 539 VRLA)

#### RESILIENCE

- Partial stage of charge operation superior to AGM
- $^{\bullet}$  Intense duty cycling superior to AGM / Gel
- $^{\bullet}$  Overcharge and over-discharge resilience superior to AGM
- \*Compatible with AGM / Gel semi-traction charge profile

#### **EXTREMETEMPERATURES**

- High temperature life superior to AGM
- Low temperature operation superior to FLA / AGM / Gel batteries

# EXTREME VIBRATION RESISTANCE

- Vibration resistance superior to AGM / Gel
- Shock tested (IEC 61373, DIN EN 61373, SAE J537)

# OEMTRUSTED

- Exceeds OEM specifications
- Innovative technology
- Global service and support

#### RELIABLE AND SAFE

- Valve Regulated Lead-Acid, Dry Cell AGM
- Maintenance -free, nonspillable, no-gassing
- \* Spark and explosion tested (SAE J1495)

# CERTIFIEDQUALITY

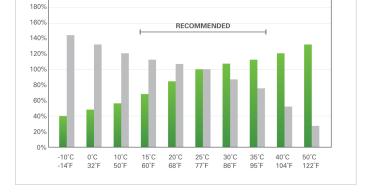
Discover® manufacturing facilities are fully certified to ISO 9001/14001 and OSHA 18001 standards

Designed in accordance with and published in compliance with applicable standards, including

- IEC 60254-1. Lead-Acid Traction
- DIN 43 539. VRLA
- SAE J537. Storage
- \*UL, CE Health Safety Certified

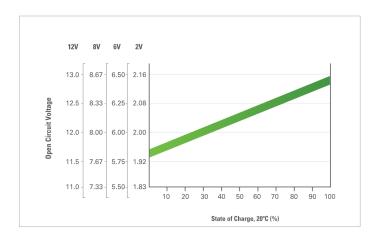
#### SHIPPING CLASSIFICATION

- \* Classified as a nonspillable battery
- \* Without restriction for transport by Sea (IMDG amendment 27)
- \* Without restriction for transport by Air (IATA/ICAO provision 67)
- \* Without restriction for transport by Ground (STB, DOT-CFR-HMR49)

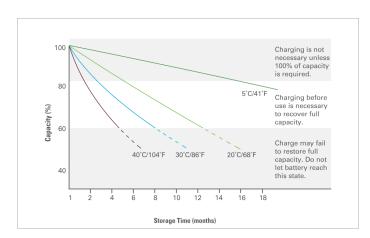


# 800 700 600 300 200 100 Acc. to BCIS-06 100% DOD 100% DOD 2HR Discharge Rate (27°C) 5HR Discharge Rate (20°C) 5HR Discharge Rate (30°C)

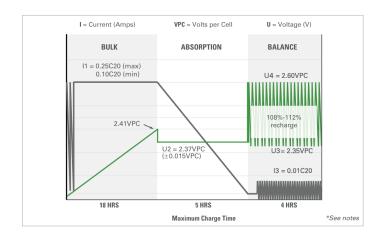
#### Open Circuit Voltage in Relations to SOC (20°C)



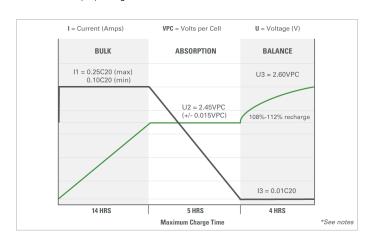
#### Self-Discharge Characteristics



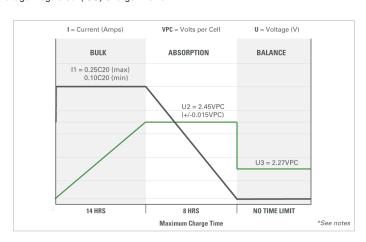
# IUI Pulse Charge Profile



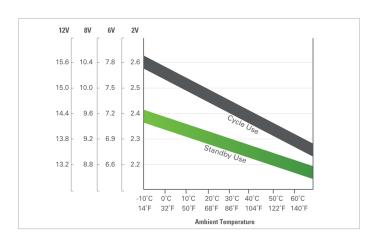
# Constant Current (IUI) Charge Profile



# Voltage Regulated (IUU) Charge Profile



# Relations between Charge, Voltage, and Temperature



- 1. Due to self-discharge characteristics of lead-acid battery technologies , batteries should be top charged within 6 months of storage to ensure optimum performance , prevent sulphation and permanent capacity loss.
- 2 Charge profile recommendations correspond to battery voltages at 25°C (77°F). For temperatures below, adjust +5mVPC/°C (+3mVPC/°F). Temperatures above, adjust -5mVPC/°C (-3mVPC/°F). Temperature compensated charging helps ensure optimum battery runtime and life performance.
- helps ensure optimum battery runtime and life performance.

  3. Charge profile recommendations depend on application and charger. IUI (or IUI with Pulse) is appropriate for applications that require frequent and deep discharges. IUU is appropriate for applications that are on standby and
- cycled less frequently.

  4. IUI with Pulse algorithm uses a pulse termination criterion. The finish current is pulsed on and off in order to keep the battery voltage at a minimum while still reaching target overcharge. If average VPC exceeds U4 and the charger output has been on for more than 30 seconds, the output is shut off until VPC falls to U3.

5. IUI Charge Profile (if applicable ), may have a continuous float phase added (2.27VPC).